

# ANTI-WRINKLE EYE CREAM

100.49.1.1

MOISTURISING. NURTURING. ANTI-AGEING.  
PRESERVATION: COSPHAGARD® POL

Cosphatec

ALL NATURAL  
INGREDIENTS

| Phase | Ingredient                                | COSMOS | INCI                                       | Supplier          | %     |
|-------|---|--------|--|-------------------|-------|
| A     | Demin. Water                              |        | Aqua                                       | -                 | 72.70 |
| A     | <u>Cosphaderm® Sodium Hyaluronate low</u> | ✓      | Sodium Hyaluronate                         | Cosphatec GmbH    | 0.20  |
| A     | <u>Cosphaderm® X 34</u>                   | ✓      | Xanthan Gum                                | Cosphatec GmbH    | 0.50  |
| A     | <u>Cosphagard® Pol</u>                    | ✓      | Aqua, Sodium Levulinate, Potassium Sorbate | Cosphatec GmbH    | 2.00  |
| B     | <u>Cosphaderm® Propanediol natural</u>    | ✓      | Propanediol                                | Cosphatec GmbH    | 3.00  |
| B     | Sesame Oil                                |        | Sesamum Indicum Seed Oil                   | Gustav Heess GmbH | 4.00  |
| B     | Evening Primrose Oil                      |        | Oenothera Biennis Oil                      | Gustav Heess GmbH | 3.00  |
| B     | Jojoba Oil                                |        | Simmondsia Chinensis Seed Oil              | Gustav Heess GmbH | 3.00  |
| B     | Shea Butter refined                       |        | Butyrospermum Parkii Butter                | Gustav Heess GmbH | 3.00  |
| B     | Wheat Germ Oil                            |        | Triticum Vulgare Oil                       | Gustav Heess GmbH | 2.00  |
| B     | Almond Oil                                |        | Prunus Amygdalus Dulcis Oil                | Gustav Heess GmbH | 2.00  |
| B     | Imwitor 960 K                             |        | Glyceryl Stearate SE                       | IOI Oleo GmbH     | 3.00  |
| B     | <u>Cosphaderm® T-70 NON GMO ECO</u>       | ✓      | Tocopherol, Helianthus Annuus Seed Oil     | Cosphatec GmbH    | 0.10  |
| B     | Lanette® O                                |        | Cetearyl Alcohol                           | BASF SE           | 0.50  |
| B     | <u>Cosphaderm® GS Connect</u>             | ✓      | Glyceryl Stearate Citrate                  | Cosphatec GmbH    | 1.00  |

## MANUFACTURING PROCESS

Phase A: Combine all ingredients of phase A under stirring until Cosphaderm® X 34 is completely dissolved.

Phase B: Combine all ingredients of phase B.

Heat both phases separately to 70 °C and add phase B to phase A under stirring.

After stirring homogenise the formulation and adjust the pH to 5.5 ± 0.05.

## SPECIFICATION

Appearance: White, shiny, low viscous emulsion

pH: 5.5 ± 0.05

Stability: No separation after centrifugation (4000 rpm, 30 min), stable for 3 months at room temperature and 40 °C

Microbiological stability: proven

Disclaimer: This formulation proposal and our technical application advice are given to the best of our knowledge, but it is for information purposes only and no responsibility is assumed.